



DOUBLE SIDED MECHANICAL PRESS

Manufacture: ROVETTA Model : S2 400-1600-1200 cod.516.400.07	
Serial number:	2263 PR6
Year of construction:	1987
Nominal pressure at 12,5 mm from P.M.I.:	400 TON
Bottom mold holder dimension:	1600 x 1200 mm
Dimensions table holder ram:	1600 x 1200 mm
Max gap between shoulders:	1970 mm
Max gab inside the gibs	1780 mm
Lateral upright opening:	950 mm
Max light between lower floor and ram at P.M.I.R.A:	800 mm
Push points:	N. 2
Ram fixed stroke:	300 mm
Heigth regulation ram:	305 mm
Variable strokes:	15 ÷ 45 min/1'
Safety hydraulic overload:	YES
N. 2 front to back moving bolster t.truck	
Thickness of moving bolster mold plates:	510 mm
Blank holder:	YES
Blank holder power:	50 KW
Bllank holder stroke:	100 mm
Main power engine:	50 KW
Overall dimensions: (H x W x D):	6929 x 3200 x 2250 mm
Height above floor of table:	5713 mm with working table at 510 mm
Possible accessories: - Semi compact feeding line ESIMEC Capacity 810 x 2 mm, made by: Decoiler 10 Ton with cradle – straightening unit – Electronic feeder	