



SWAN NECK MECHANICAL PRESS

Manufacturer :	IMS
Model :	P 250-2B-R cod.100400369
Serial number	1486
Year of construction	1996
Pressure	250 TON
Connecting rods	N. 2
Table dimensions	2000 x 1000 mm
Ram dimensions	1500 x 900 mm
Gap between uprights	1030 mm
Fixed stroke	250 mm
Hydraulic security in ram	YES
n. 2 Blank holder cushions	TON 2 x 22
Cushion strokes	125 mm
Variable strokes per minute	12/30
Gap between table and ram at BDC	700 mm
Motorized ram regulation	120 mm
Engine power	18,5 KW
Weight	~ 28.000 Kg
Overall dimensions	2600 x 2000 x 4300 mm