



DOUBLE SIDED MECHANICAL PRESS

| Manufacture: ROVETTA Model : S2 400-1600-1200 cod.516.400.00 | |
|---|---|
| Serial number: | 2766/1 PR7 |
| Year of construction: | 1995 |
| Nominal pressure at 12,5 mm from P.M.I.: | 400 TON |
| Bottom mold holder dimension: | 1600 x 1200 mm |
| Dimensions table holder ram: | 1600 x 1200 mm |
| Max gap between shoulders: | 1970 mm |
| Max gab inside the gibs | 1780 mm |
| Lateral upright opening: | 950 mm |
| Max light between lower floor and ram at P.M.I.R.A: | 800 mm |
| Push points: | N. 2 |
| Ram fixed stroke: | 300 mm |
| Heigth regulation ram: | 305 mm |
| Variable strokes: | 15 ÷ 50 min/1' |
| Safety hydraulic overload: | YES |
| N. 2 front to back moving bolster t.truck | |
| Thickness of moving bolster mold plates: | 510 mm |
| Blank holder: | NO |
| Main power engine: | 50 KW |
| Overall dimensions: (H x W x D): | 6929 x 3200 x 2250 mm |
| Height above floor of table: | 5713 mm with working table at 510 mm |
| Possible accessories: - Semi compact feeding line ESIMEC Capacity 810 x 2 mm, made by: Decoiler 10 Ton with cradle – straightening unit – Electronic feeder | |